

# Certificate

on the Qualification of constructors acc. to DIN 2303

Q2	BK1	122	2023
----	-----	-----	------

The following firm

**SBM GmbH**  
**Blätteräcker 10**  
**74523 Schwäbisch Hall**  
**GERMANY**

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

**Class Q 1 - with general requirements**  
**Class Q 2 - with special requirements**

relevant welding work of component **class BK1** in the following processes

131 Metal inert gas welding with solid wire electrode  
135 MAG welding with solid wire electrode  
141 TIG welding with solid filler material (wire/rod)

on components of groups

DIN CEN ISO/TR 15608: 1.1, 1.2, 8, 22, 23

Requirements

see reverse

Supervisor / Responsible specialist

Andreas Schulz, born 1969-08-30, IWE

Deputy

Sebastian Gerd Kauffmann, born 1989-10-06, IWS

Validity of authorization certificate

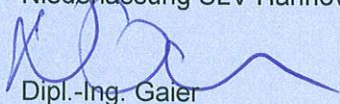
from 2023-11-28 to 2026-11-27

Date of issue

2023-12-12

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH  
Niederlassung SLV Hannover

  
Dipl.-Ing. Gaier

